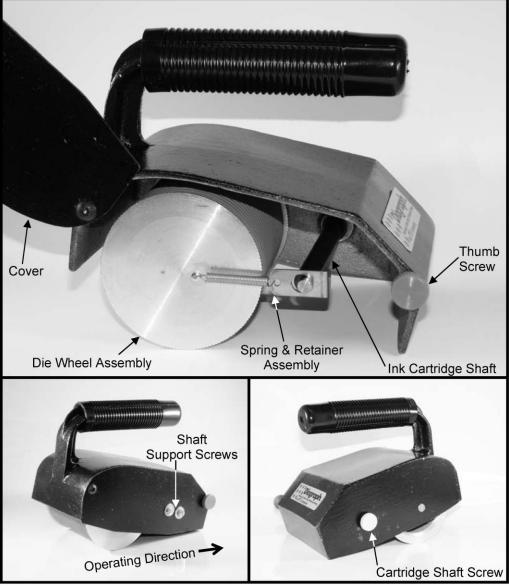
DIAGRAPH HANDI-MARK II 5800131, 10/1/2018



Handi-Mark II Replacement Parts		
1785851	Die Wheel Assembly	
1785867	Spring & Retainer Assembly	

Foam Ink Cartridges for Non-Porous Surfaces	
1785213	Cartridge, Foam HM-II Uninked*

Coder Service:

- 1. Loosen Thumb Screw & move the Cover to position shown.
- 2. Remove retainer from Ink Cartridge Shaft.
- 3. Die Wheel may be removed to mount type.
- 4. Ink Cartridge may be removed for re-inking.
- 5. Replace all items & close Cover.
- 6. Adjust the Ink Cartridge to the Die Wheel by turning the Cartridge Shaft Screw. The shaft will automatically hold in place after adjustment.
- 7. Adjust the Ink Cartridge for even inking of type (side to side) by loosening the Shaft Support Screws & moving as needed.

* See Distributor for type of ink to use for specific applications