

# ENTHONE

## MATERIAL SAFETY DATA SHEET

Health	2
Flammability	2
Reactivity	1
Personal Protection	

### In Case of Emergency

## Section 1. Chemical Product and Company Identification

**Product Name** ENTHONE® 50-100R WHITE 2 COMPONENT  
**Product Code Number(s)** 135616  
135617  
135618  
135621  
**Material Uses** Specialty chemicals for the electronics and surface finishing industries.  
**Manufacturer** ENTHONE  
350 Frontage Road  
West Haven, CT 06516  
(203) 799-4917  
(203) 799-8179 (fax)  
www.cooksonelectronics.com  
**Supersedes Date** 08/30/00 **Revision No.** 3.01  
**Print Date** 6/24/2003. **Validation Date** 6/24/2003.  
**Prepared by** Anton Mayer - Regulatory Specialist

## Section 2. Composition, Information on Ingredients

Name	CAS #	% by Weight
EPOXY RESIN AND POLYMERS	Proprietary	30-40
TITANIUM DIOXIDE	13463-67-7	30-40
DIPROPYLENE GLYCOL MONOMETHYL ETHER	34590-94-8	5-10
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	108-65-6	5-10
DIETHYLENE GLYCOL ETHYL ETHER ACETATE	112-15-2	5-10

*All ingredients comply with applicable rules or orders under TSCA*

## Section 3. Hazards Identification

**Physical State and Appearance** Liquid. **Odor** Mild. **Color** White.

**Emergency Overview** WARNING!  
Slightly hazardous in case of ingestion.

**Routes of Entry** Absorbed through skin. Eye contact. Inhalation. Ingestion.

### Potential Acute Health Effects

*Eyes* Slightly hazardous in case of eye contact (irritant).

*Skin* Slightly hazardous in case of skin contact (irritant). Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering.

*Inhalation* Slightly hazardous in case of inhalation (lung irritant).

*Ingestion* Slightly hazardous in case of ingestion.

**Medical Conditions Caused or Aggravated by Overexposure** Repeated or prolonged exposure may cause irritation and dermatitis. Prolonged skin exposure may lead to sensitization and allergic reaction.

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## Section 4. First Aid Measures

<b>Eye Contact</b>	Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.
<b>Skin Contact</b>	Wash with soap and water. Cover the irritated skin with an emollient. Get medical attention if irritation develops.
<b>Inhalation</b>	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if symptoms appear.
<b>Ingestion</b>	Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention if symptoms appear.

## Section 5. Fire Fighting Measures

<b>Flammability of the Product</b>	Combustible.
<b>Flash Points</b>	Closed cup: 62.78°C (145°F). (Setaflash)
<b>Products of Combustion</b>	These products are carbon oxides (CO, CO <sub>2</sub> ). Some metallic oxides.
<b>Fire Fighting Media and Instructions</b>	SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.
<b>Protective Equipment (Fire)</b>	Wear NIOSH approved self-contained breathing apparatus or equivalent and full protective gear.
<b>Special Remarks on Fire and Explosion Hazards</b>	No unusual fire and explosion hazards.

## Section 6. Accidental Release Measures

<b>Small Spill and Leak</b>	Absorb with an inert material and place in an appropriate waste disposal container.
<b>Large Spill and Leak</b>	Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Absorb with an inert material and put the spilled material in an appropriate waste disposal.

## Section 7. Handling and Storage

<b>Handling</b>	Keep away from heat, sparks and flame. Keep container closed. Use only with adequate ventilation. To avoid fire, minimize ignition sources.
<b>Storage</b>	Keep container in a cool, well-ventilated area. Keep container tightly closed and sealed until ready for use. Avoid all possible sources of ignition (spark or flame).

## Section 8. Exposure Controls, Personal Protection

<b>Engineering Controls</b>	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective occupational exposure limits. Ensure that eyewash stations and safety showers are proximal to the work-station location.
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### Personal Protection

*Eyes* Splash goggles.

*Body* Synthetic apron.

*Respiratory* Be sure to use a MSHA/NIOSH approved respirator or equivalent. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product, and the safe working limits of the selected respirator.

*Hands* Butyl rubber gloves. Nitrile gloves.

*Feet* Safety Shoes

### Protective Equipment (Pictograms)



<b>Personal Protection in Case of a Large Spill</b>	Splash goggles. Full suit. Boots. Gloves. A self-contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.
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**Ingredient Name**  
TITANIUM DIOXIDE

**Exposure Limits**  
**ACGIH TLV (United States, 2001).**  
 TWA: 10 mg/m<sup>3</sup> 8 hour(s).  
**OSHA PEL 1989 (United States, 1989).**  
 TWA: 10 mg/m<sup>3</sup> 8 hour(s). Form: Total dust  
**AIHA WEEL (United States, 2001).**  
 TWA: 100 ppm 8 hour(s).  
**ACGIH TLV (United States, 2001). Skin**  
 STEL: 909 mg/m<sup>3</sup> 15 minute(s).  
 STEL: 150 ppm 15 minute(s).  
 TWA: 606 mg/m<sup>3</sup> 8 hour(s).  
 TWA: 100 ppm 8 hour(s).  
**NIOSH REL (United States, 2001). Skin**  
 STEL: 900 mg/m<sup>3</sup> 15 minute(s).  
 STEL: 150 ppm 15 minute(s).  
 TWA: 600 mg/m<sup>3</sup> 10 hour(s).  
 TWA: 100 ppm 10 hour(s).  
**OSHA PEL 1989 (United States, 1989). Skin**  
 STEL: 900 mg/m<sup>3</sup> 15 minute(s).  
 STEL: 150 ppm 15 minute(s).  
 TWA: 600 mg/m<sup>3</sup> 8 hour(s).  
 TWA: 100 ppm 8 hour(s).

PROPYLENE GLYCOL MONOMETHYL ETHER  
ACETATE  
DIPROPYLENE GLYCOL METHYL ETHER

Consult local authorities for acceptable exposure limits.

## Section 9. Physical and Chemical Properties

<b>Physical State and Appearance</b>	Liquid.	<b>Odor</b> Mild.	<b>Color</b> White.
<b>pH</b>	Not available.		
<b>Boiling Point</b>	173 °C		
<b>Melting/Freezing Point</b>	Not available.		
<b>Specific Gravity</b>	1.4 (Water = 1)		
<b>VOC</b>	384 (g/l).		
<b>Solubility</b>	Butyl acetate.		

## Section 10. Stability and Reactivity

<b>Stability and Reactivity</b>	Stable under recommended storage and handling conditions (see section 7).
<b>Conditions of Instability</b>	Keep away from heat, sparks and flame.
<b>Incompatible Substances</b>	Reactive with oxidizing agents.
<b>Hazardous Decomposition Products</b>	In a fire: toxic oxides of carbon and nitrogen. Organic compounds. Metallic oxides.
<b>Hazardous Polymerization</b>	Will not occur.

## Section 11. Toxicological Information

### Toxicity Data

<u>Ingredient Name</u>	<u>Test</u>	<u>Result</u>	<u>Route</u>	<u>Species</u>
DIETHYLENE GLYCOL ETHYL ETHER ACETATE	LD50	4400 mg/kg	Oral	Rabbit
DIPROPYLENE GLYCOL METHYL ETHER	LD50	3930 mg/kg	Oral	Guinea pig
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	LD50	7500 mg/kg	Oral	Dog
	LD50	8532 mg/kg	Oral	Rat

**Chronic Effects on Humans** **CARCINOGENIC EFFECTS:** None identified.  
**MUTAGENIC EFFECTS:** None identified.  
**TERATOGENIC EFFECTS:** None identified.

**Special Remarks on Toxicity** Absorption of toxic amounts through the skin is unlikely under ordinary conditions of industrial use.

**Special Remarks on Chronic Effects on Humans** Systemic toxicity is very unlikely under ordinary conditions of industrial use.

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**Special Remarks on Other Toxic Effects on Humans** The glycol ether in this product does not cause adverse effects on the male and female reproductive systems.

**Any component listed in this section that is not listed in Section 2 is present in the product in concentrations below legal disclosure limits ( 1% for hazardous components and 0.1% for carcinogens )**

## Section 12. Ecological Information

Enthone has not conducted specific studies on the ecotoxicity or environmental fate of this product.

## Section 13. Disposal Considerations

**Waste Information** Waste must be disposed of in accordance with federal, state and local environmental control regulations.

## Section 14. Transport Information

**DOT Classification** -  
**UN number** Not regulated.  
**Proper shipping name** -  
**Special Remarks on Transportation Information** Ink Materials, NMFC Item 101720, Class 55

**This Transport Information applies only to the Product Code Number(s) listed in Section 1. Other container sizes may require different Transport Information. If assistance is required, contact Regulatory Affairs at 203-799-4936.**

## Section 15. Regulatory Information

**U.S. Federal Regulations** SARA 313 toxic chemical notification and release reporting: DIETHYLENE GLYCOL ETHYL ETHER ACETATE

*All ingredients comply with applicable rules or orders under TSCA*

**State Regulations**

California prop. 65: None identified.

**Any component listed in this section that is not listed in Section 2 is present in the product in concentrations below legal disclosure limits (1% for hazardous components and 0.1% for carcinogens).**

## Section 16. Other Information

### Definition of Terms

ACGIH	American Conference of Governmental Industrial Hygienists
Ceiling	Maximum exposure limit defined by OSHA
CAS	Chemical Abstract Service
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
REL	Recommended Exposure Limit
RTK	Right to Know
SARA	Superfund Amendments and Reauthorization Act
STEL	Short Term Exposure Limit
TLV	ACGIH Threshold Limit Value
TLV-C	ACGIH Threshold Limit Value, Ceiling
TRADE SECRET	Claimed as allowed under 29CFR§1910.1200
TSCA	Toxic Substances Control Act

### Disclaimer

*This Material Safety Data Sheet may be used to comply with OSHA's Hazard Communication Standard, 29CFR§1910.1200. Enthone furnishes the data contained herein in good faith at customer's request without liability or legal responsibility for same whatsoever, and no warranty or guarantee, express or implied, is made with respect to such data; nor does Enthone grant permission, recommendation, or inducement to infringe any patent whether owned by Enthone or others. The data is offered solely for your information and consideration. Since conditions of use are beyond Enthone's control, user assumes all responsibility and risk.*

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