Safety Data Sheet

ADE52 Opaque Black Epoxy Paste Ink

SECTION 1 Product Identification and General Information

Manufactured for: *HITT* Marking Devices Manufacturer address: 3231 W. MacArthur Blvd., Santa Ana, CA 92704 Product Information: 1-800-969-6699 Emergency Contact /Phone Number:(24 Hour): 1-800-969-6699 Number (Outside U.S. and Canada): 1-714-979-1405 Chemical Name: ADE52 - Epoxy Screen Ink Date SDS Prepared: 8/30/2022

This SDS has been prepared for the purposes of Hazard Communication, under 29CFR1910.1200. n

EMERGENCYOVERVIEW: Danger! Flammable liquid, Target Organ Effect, Irritant. Explosive peroxide may form on prolonged storage in contact with air and heat.

Target Organs:	Verves, Liver, Heart
----------------	----------------------

GHSClassification:	Flammable liquids;Skin irritation; Eyeirritation; Specific target organ toxicity
Classification: Serious eve damage/e	ve irritation: Category 2 - (H319)

Flammable Liquids; Category 3 - (H226)

GHSLabel Elements, including Precautionary Statements:

Pictograms:	\vee \vee
Signal Word	Warning
Hazard Statements:	(H319) Causes serious eye damage/eye irritation. (H226) Flammable Liquid and vapor.
Precautionary Statements:	 P210 Keep away from heat/sparks/open flames/hot surfacesNo smoking. Do not breathe dust/fume/gas/ mist/vapors/spray. Use personal protective equipment as required. If swallowed, immediately call a poison center or doctor/physician. If in eyes, rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Hazards not otherwise classified (HNOC) May be harmful if swallowed.

Potential Health Effects:

Inhalation: Maybe harmfulif inhaled. Causes respiratory tractirritation. Vapors may cause drowsiness and dizziness.
Skin: May be harmful if absorbed through skin. Causes skin irritation.
Eyes: Causes eye irritation.
Ingestion: May be harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and cause damage.

SECTION 3	Composition/Information on Ingredients				
Contents		Percent by Weight	CASNo.	Trade Secret	Note
Carbon Black		5% - 10%	1333-86-4	Y	
Dipropylene Glycol Mor	nomethyl Ether	10%-30%	34590-94-8	Y	
Diacetone alcohol		5% -10%	123-42-2	Y	
Propylene glycol mono	methyl ether	1% - 5%	107-98-2	Y	
2-Butoxvethanol		1% - 5%	111-76-2	V	

The hazards associated with overexposure to this mixture areassumed to be due to exposure to the components. *The exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION4 FirstAid Procedures

Eye Contact: Flush with copious amounts of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention.

Skin Contact: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Call a physician immediately.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately.

Ingestion: Inducing vomiting should only be performed under the direct supervision of medical personnel. Never give anything by mouth to an unconscious person. Call a physician immediately.

Most important symptoms and effects, both acute and delayed.

Notes to Physician; Treat symptomatically.

CTION 5	Fire-Fighting Measures	

Flash Point: <70 °F

Fire and Explosion Hazards: Flammable Liquid. Dangerous fire hazard when exposed to heat or flame. Explosive peroxides may form on prolonged storage in contact with air and heat.

Extinguishing Media: Water spray, foam, dry chemical, carbon dioxide. Alcohol resistant foams (ATC) are preferred, if available.

Special Fire Fighting Procedures: In the event of a fire, wear full protective clothing and NIOSH approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Water spray may be used to keep fire exposed containers cool.

Unusual Fire and Explosion Hazards: This flammable liquid must be kept away from sparks, open flame, hot surfaces, and all sources of heat and ignition. Decomposition materials may emit acrid smoke and irritating fumes. Never use welding or cutting torch on or near drum (including empty) because product can ignite explosively.

SECTION6 Accidental Release Measures

Spill Procedure: Ventilate area of leak or spill. Removeall sources of ignition. Wear appropriate personal protective equipment. Isolate hazard area.Keep unnecessary and unprotected personnel from entering.Contain and recover liquid when possible. Use non-sparking tools and equipment. Collect liquid in an appropriate container orabsorb with an inert material (i.e., vermiculite, dry sand, and earth), and place in a chemical waste container. Do not use combustible materials, such as sawdust. Do not flush to sewer! If leak or spill has not ignited, use watersprayto disperse the vapors, to protect personnel attempting to stop leak, and to flush spills away from exposures.

US Regulations (CERCLA) require reporting spills and releases to soil, water, and air in excess of reportable quantities.

SECTION7 Handling and Storage

Handling: Protect against physical damage. Store in a cool, drywell ventilated location, away from any area where the fire hazard. Separate from incompatibles. Storage and use areas should be NOSMOKING areas. Use non-sparkingtools and equipment. Containers of this material maybe hazardous when empty since they retain product residues (vapors liquid); observe all warnings and precautions listed for the product.

Storage Precautions: Store in a cool,dry, well ventilated place, in securely closed original container. Flammable/combustible Keep away from oxidizing agents, heat and flames.

Incompatible Products: Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

SECTION 8

Exposure Controls/Personal Protection

Ingredients	CASNo.	ACGIH TLV
Carbon black Dipropylene Glycol Monomethyl Ether	1333-86-4 34590-94-8	TWA: 3.5 mg/m ³ TWA: 100 ppm STEL: 150 ppm Skin
Diacetone alcohol Propylene glycol monomethyl ether 2-Butoxyethanol	123-42-2 107-98-2 111-76-2	TWA: 50 ppm TWA: 50 ppm STEL: 150 ppm TWA: 20 ppm

EyeProtection: Use chemical safety glasses or goggles and/or a full face shield where splashing is possible. Maintain eye wash fountain and quick-drench facilities in work area.

Ventilation System: A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Use explosion-proof equipment.

Respiratory Protection: Appropriate respiratory protection is required when exposure to airborne contaminant is likely to exceed acceptable limits. Respirators should be selected and used in accordance with OSHA Part 1910.134 and manufacturer's recommendations.

Skin Protection: Wear impervious protective clothing, including boots, gloves, lab coat, apron or overalls, as appropriate, to prevent skin contact. Check with your safety supplier for the proper chemical-resistant gloves.

SECTION 9	Physical and Chemical Properties		
Appearance: Colo	pred Liquid	Melting point/freezing poing: no data	
Vapor Density: no	o data	pH: no data	
Physical State: Liquid		Evaporation Rate(n-Butyl Acetate = 1): no data	
Specific Gravity: 1.42		Boiling Point / Boiling Range: > 149 °C / 300 °F	
Odor: Characteristic		Flash Point: 52 °C / 125 ° F	
Water Solubility: Complete		Photochemically Reactive: No	
		Weight Per Gallon (Ibs/gal): 11.8	

SECTION10 Stability and Reactivity

Reactivity: No information available.

Chemical Stability: Stable under normal conditions.

Conditions to Avoid: Heat, flames, sparks, ignition sources and incompatibles.

Incompatibility (materials toavoid): Oxidizing materials.

Hazardous Decomposition Products: Thermal decomposition can lead to release of irritating gasses and vapors. Carbon dioxide (Co2). Carbon monoxide
 Possibility of Hazardous Reactions: None under normal processing.

Hazardous Polymerization: Will not occur.

SECTION 11	Toxicological Information
------------	---------------------------

No toxicity studies have been conducted on this product. As with all chemicals for which test data are limited or do not exist, caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

International Agency for Researchon Cancer ("IARC") Classification for Carbon Black:

In its Monograph Volume 65, issued in April 1996, the International Agency for Research on Cancer (IARC) re-evaluated carbon black and concluded that, "there is inadequate evidence in humans for the carcinogenicity of carbon black". The carbon black used contains less than 0.1% of adsorbed PAHs (polynuclear aromatic hydrocarbons). In non-adsorbed form, some PAHs have been found to be carcinogenic in animal studies. No correlating carcinogenic effect, however, has been observed in humans due to exposure to carbon black. There are still ongoing scientific discussions on the relevance of tumorigenic response in rats to inorganic insoluble particles like carbon black. Many inhalation toxicologists believe that the tumor response observed in the referenced ratstudies is species speci cand does not correlate to human exposure. However, the IARCevaluation in Monograph 65 concluded that there is "sufficient evidence in experimental animal for the carcinogenicity of carbon black".

International Agency for Research on Cancer("IARC") Classification for Isopropanol:

Isopropanol is classi edas IARCGroup3 or Unclassifiable as Carcinogenic to Humans.

SECTION 12	Ecological	Information

Environmental Toxicity: The ecological characteristics of this product have not been fully investigated. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters. Do not discharge product into the environment.

SECTION 13 Disposal Considerations

Waste Disposal Method: Recovered non-usable material may be regulated as a hazardous waste due to its ignitibility and/orits toxic characteristics. It is the responsibility of the user to determine if the material is a RCRA "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations. State and/or local regulations may be more restrictive.

SECTION 14

Transport Information

USDOTandIMDG Regulations

Proper Shipping Name – UN1210, Printing Ink, 3, PGII Hazard Class – 3 (Flammable Liquid) Identification Number – UN1210 Label

Required - Flammable

IATA Regulations

Proper Shipping-UN1210, Printing Ink, 3, PG II

SECTION 15

Regulatory Information

Toxic Substances Chemical Inventory (TSCA): This product (and/or all of its components) is in compliance with USEPATSCA.

SECTION 16 Other Information

HMIS Hazard Rating: Health – 2; Fire – 3; Reactivity– 0; PPE– Goggles & Shield; Apron; Vent Hood; Proper Gloves; Fire Extinguisher

SDS Preparation Date: 8/30/2022 DISCLAIMER:

The information accumulated herein is believed to be accurate and represents the best data currently available. It is the user's responsibility to determine suitability of use. No warranty, expressed or implied, is made and Hitt Marking Devices assumes no legal responsibility or liability resultingfrom its use. Materials comprising <1% by weight, or <0.1% byweight if the chemical is a carcinogen, are not listed herein.